

The Training Within Industry Programs

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TWI - The Foundation of Lean

Some Lean Requirements:

1. Standard Work
2. Continual Improvement
3. Teamwork
4. Sustain Gains



Standard Work

Standard Work - SJ/SW/ET/EB

-Reduces variability - Increase stability

Job Instruction is Standard Training

-Standard Training Leads to Standard Work

If you can't predict, you can't manage!

Continual Improvement

Objectives:

1. To capitalize on ALL employees' talents and creativity
2. To improve processes



Continual Improvement

- Small Improvement - nothing is rejected
- Improvements made by suggestor
- Continual basis - not planned
- Everyone voluntarily contributes - one/week/employee
- Monetary reward - symbolic



Teamwork

A Standard method of handling personnel situations so everybody believes s/he is being treated fairly.

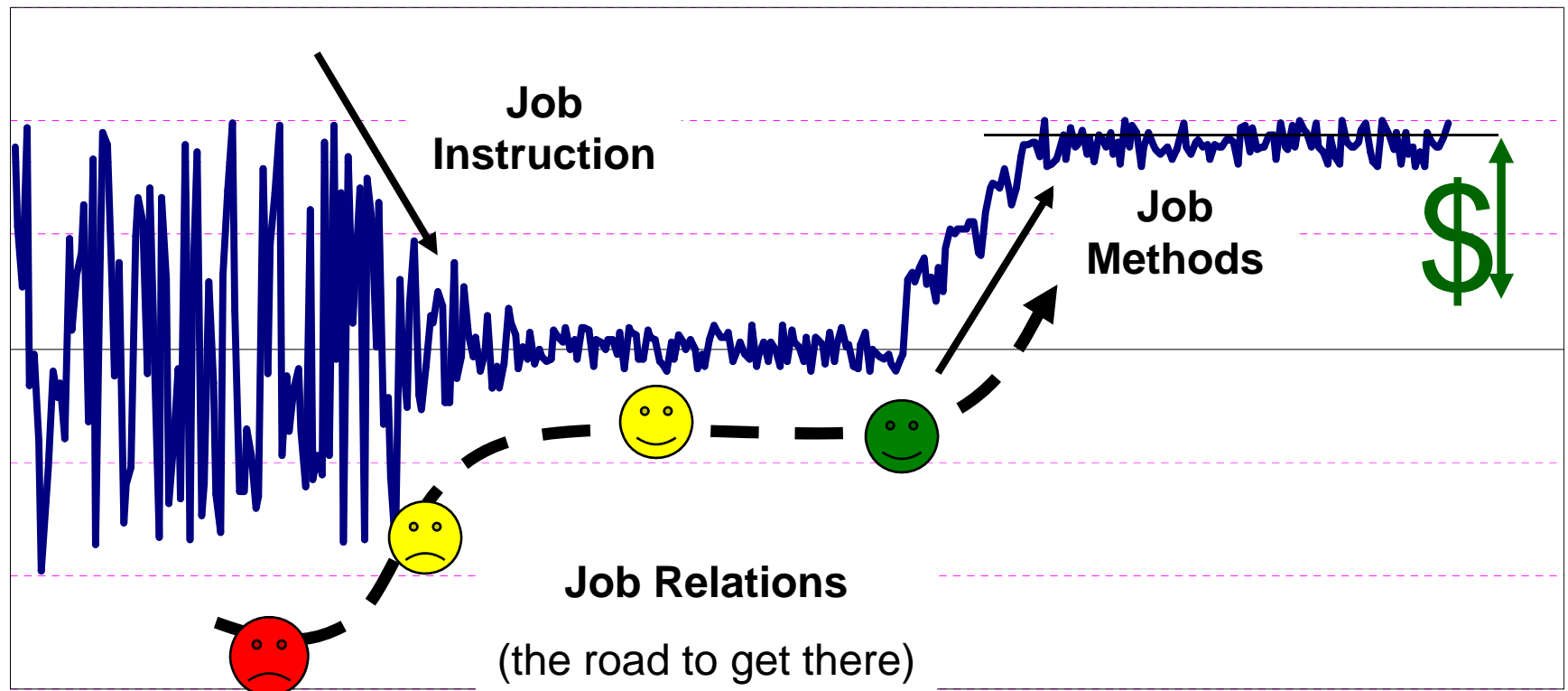


Training Within Industry...

Variability Causing Unstable Performance

Reduce Variability With Standard Work

Improve Performance From Stable Baseline



...it's that simple

2009 CONNSTEP Manufacturing & Business Conference

Thursday, May 14
Connecticut Convention Center
Hartford

www.connstepconference.org

10:30am to 12:00pm
Session A3: TWI in the 21st Century
Don Dinero

Coupon Code: CSP09CMBC

